

**ROTANODE™
E7100X**

Rotating Anode X-ray Tube Assembly

- ◆ High speed rotating anode X-ray tube assembly for high energy radiographic operations.
- ◆ For the purpose of general diagnostic X-ray procedures.
- ◆ This tube has foci 1.2 and 0.6, and is available for a maximum tube voltage 150 kV.
- ◆ This tube housing assembly has specially processed rhenium-tungsten faced molybdenum target of 100 mm diameter anode disc and is accommodated with IEC60526 high-voltage cable receptacles.



General Data

IEC Classification (IEC60601-1:2005+A1:2012) Class I ME EQUIPMENT

Electrical:

Circuit:

High Voltage Generator Constant Potential High-Voltage Generator
 Grounding Center-Grounded

Nominal X-ray Tube Voltage:

Radiographic 150 kV
 Fluoroscopic 125 kV

Nominal Focal Spot Value:

Large Focus 1.2
 Small Focus 0.6

Nominal Anode Input Power (at 0.1s) See rating charts

		180 Hz	60 Hz	50 Hz
Large Focus	100 kW	59 kW	55.5 kW
Small Focus	40 kW	24 kW	21.5 kW

Nominal Radiographic Anode Input Power:

		180 Hz	60 Hz	50 Hz
Large Focus	80 kW	48 kW	44 kW
Small Focus	30 kW	18 kW	17 kW

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Motor Ratings:

Stator: XS-AG

	Starting		Running	
	180	60	180	60
Driven Frequency [Hz]	180	60	180	60
Input Power [W]	2800	800	200	50
Voltage ^{3) 5)} [V]	352	155	80	38
Current ⁴⁾ [A]	9.6	10.2	3.0	2.2
Min. Speed Up ^{1) 7)} [s]	1.2	0.8	-	-
Capacitor [μ F]	6	44	6	44
Min. Braking ^{2) 7)} [s]	3.0 (DC 80V)			

Note 1) The speed up time from normal speed to high speed is 2/3 times of the specified speed up time from 0 to high speed, which is described on motor rating table.

2) To be applied for high speed rotation.

3) Applied voltage between common and main terminal.

4) Common current.

5) The every applied voltage must be never exceeded 110% of the above specification.

6) No more than two high speed starts per minute are permissible.

7) The speed-up time is allowed up to 110% of the above specification.

Anode Speed:

180 Hz Minimum 9700 min⁻¹

60 Hz Minimum 3200 min⁻¹

50 Hz Minimum 2700 min⁻¹

Stator Resistance:

Common-Main Winding 9.4 Ω

Common-Auxiliary Winding 28.3 Ω

Resistance between Housing and Low Voltage Terminals Minimum 2 M Ω

Normal Operating Range of the Housing Temperature 16 ~ 75 °C

Mode of Operation Intermittent

Mechanical:

Dimensions See dimensional outline

Overall Length 496 mm

Maximum Diameter 195 mm

Target:

Anode Angle 12 degrees

Diameter 100 mm

Construction Rhenium-Tungsten faced Molybdenum

Permanent Filtration 1.1 mm Al / 75 kV IEC60522:1999

Radiation Protection (In accordance with IEC60601-1-3:2008):

Leakage Technique Factor 150 kV, 3.4 mA

X-ray Coverage 430 × 430 mm at SID 1000 mm

Weight (Approx.) 24 kg

High Voltage Receptacle To meet the requirements of IEC60526 Corrigendum1:2010

Cooling Method Natural or forced air

Tube Housing Model Number XH-112V

Absolute Maximum and Minimum Ratings

(At any time, these values must not be exceeded.)

Maximum X-ray Tube Voltage:

Radiographic	150 kV
Fluoroscopic	125 kV

Between Anode (or Cathode) and Ground 75 kV

Minimum X-ray Tube Voltage 40 kV

Maximum X-ray Tube Current:

Large Focus	1000 mA
Small Focus	500 mA

Maximum Filament Current:

Large Focus	5.8 A
Small Focus	5.2 A

Filament Voltage:

Large Focus (At maximum filament current 5.8 A)	12.8 ~ 17.2 V
Small Focus (At maximum filament current 5.2 A)	10.2 ~ 13.8 V

Filament Frequency Limits 0 ~ 25 kHz

Continuous Anode Input Power 240 W (335 HU/s)
(Fluoroscopic, Radiographic or mixed exposure)

Thermal Characteristics:

Anode Heat Content	210 kJ (300 kHU)
Maximum Anode Heat Dissipation	710 W (1000 HU/s)
X-ray Tube Assembly Heat Content	1070 kJ (1508 kHU)

Nominal Continuous Input Power:

Without Air-circulator 215 W (18 kHU/min)

Environmental Limits

Operating Limits:

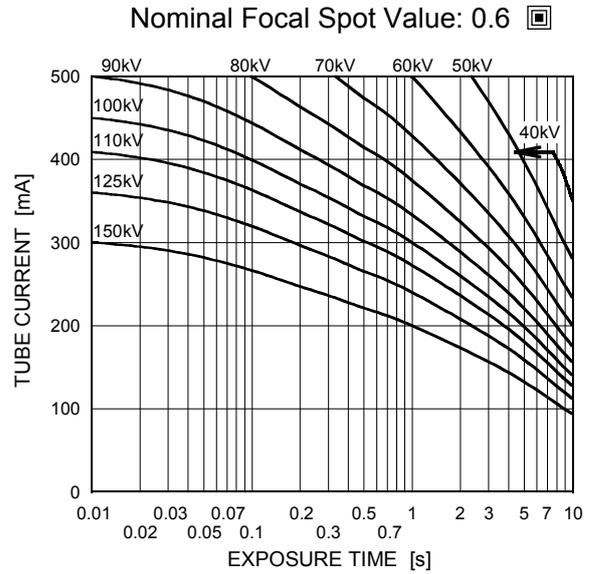
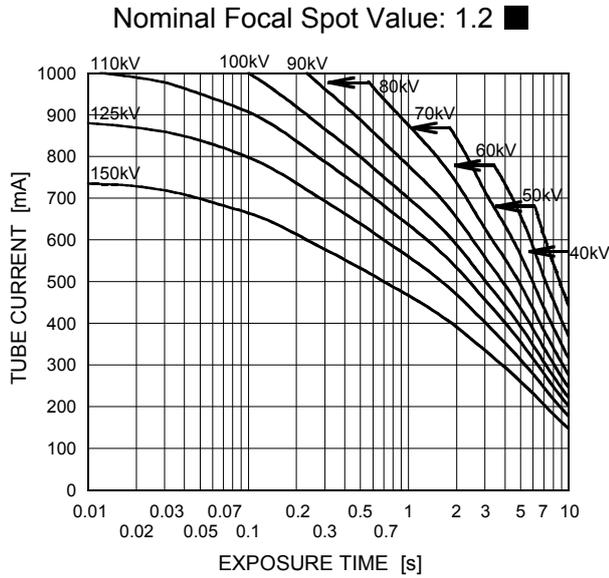
Temperature	10 ~ 40 °C
Humidity	30 ~ 85 %
	(No condensation)
Atmospheric Pressure	70 ~ 106 kPa

Shipping and Storage Limits:

Temperature	-20 ~ 70 °C
Humidity	20 ~ 90 %
	(No condensation)
Atmospheric Pressure	50 ~ 106 kPa

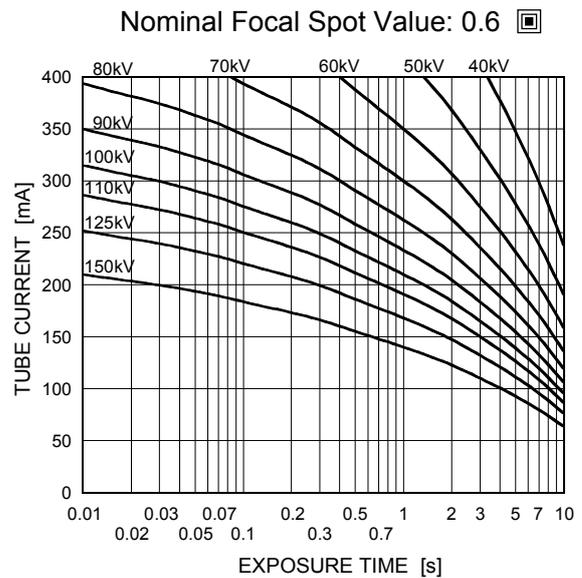
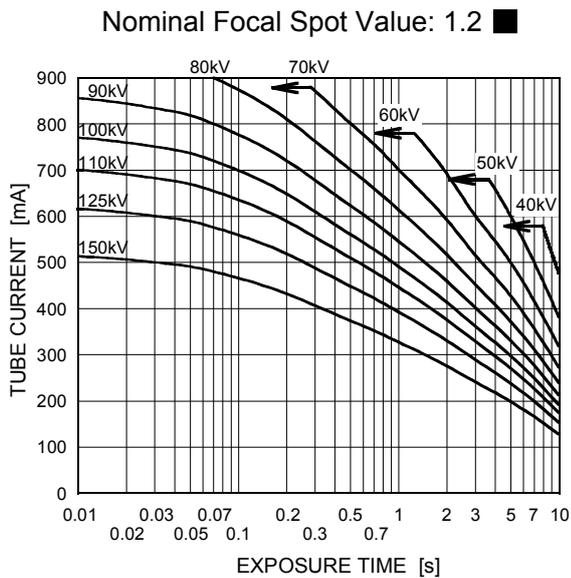
Maximum Rating Charts (Absolute Maximum Rating Charts)

Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 180Hz



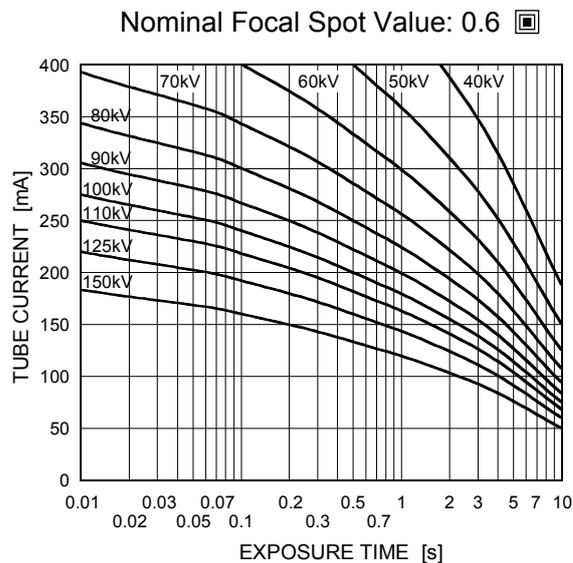
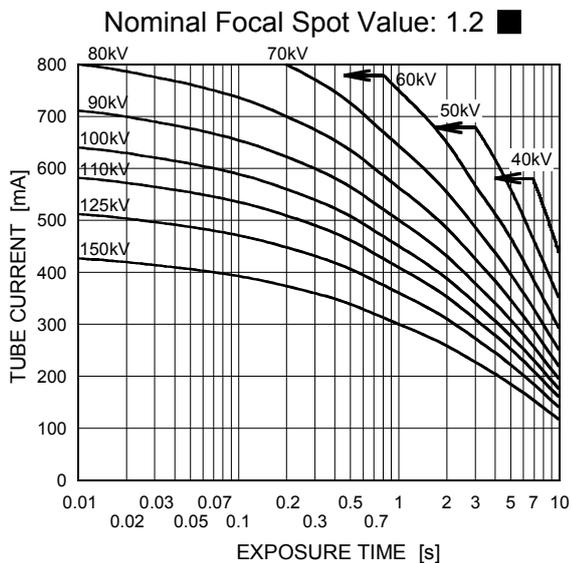
Maximum Rating Charts (Spot-Film Rating Charts)

Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 180Hz



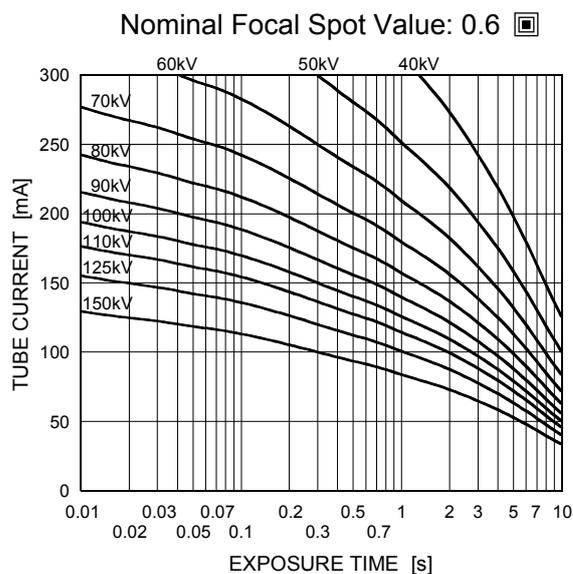
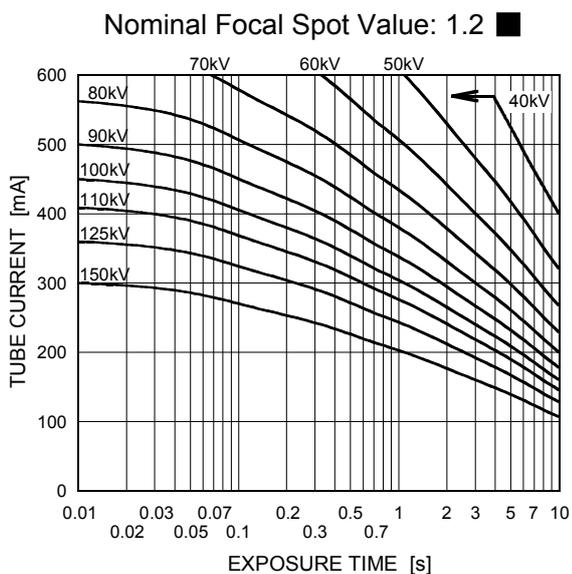
Maximum Rating Charts (Absolute Maximum Rating Charts)

Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 60Hz



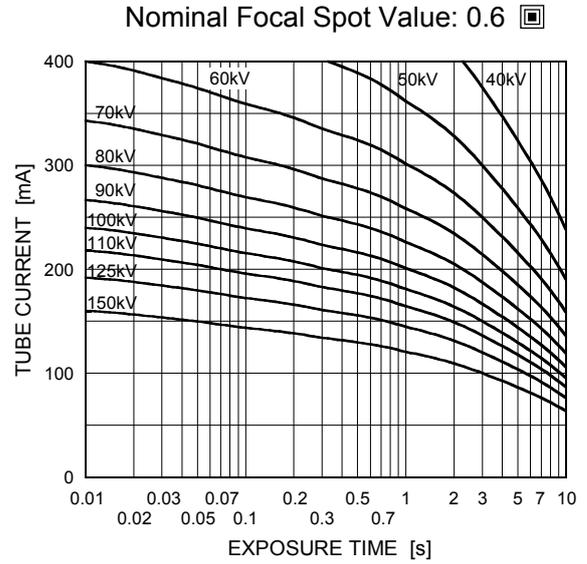
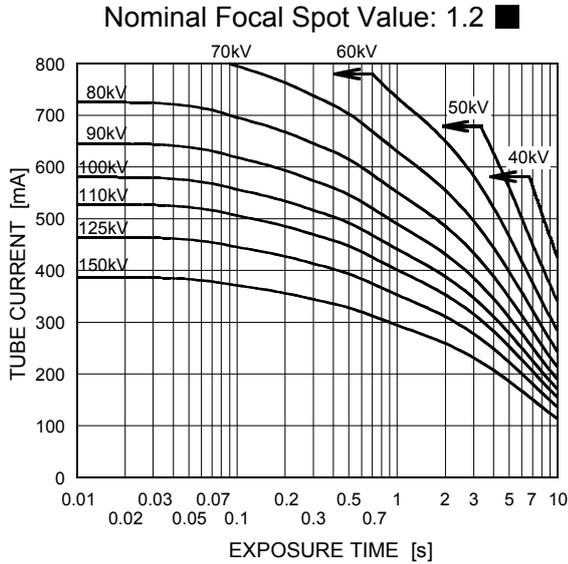
Maximum Rating Charts (Spot-Film Rating Charts)

Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 60Hz



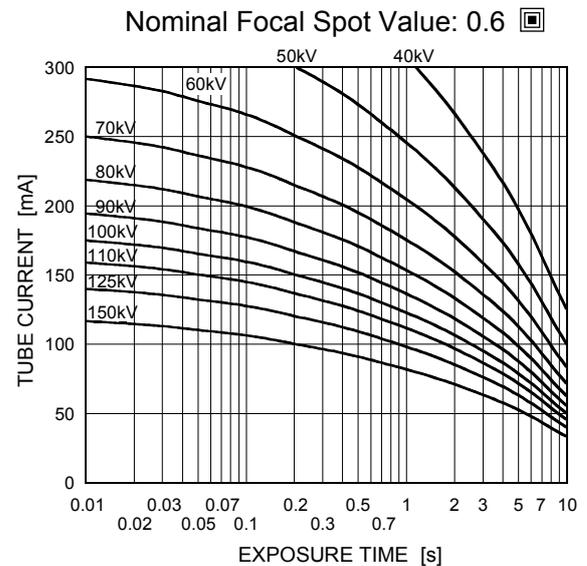
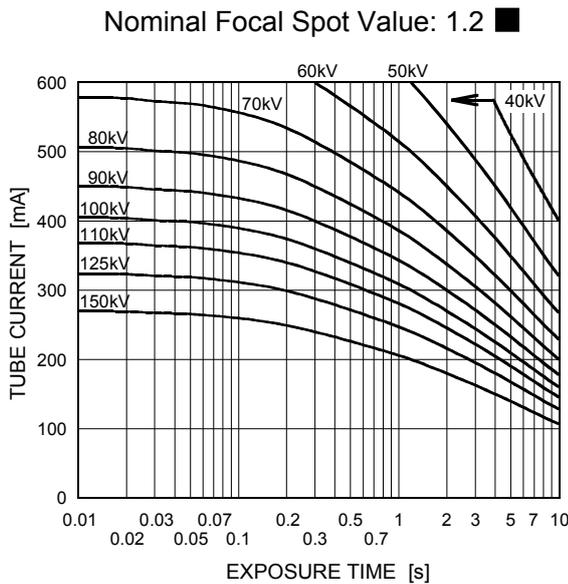
Maximum Rating Charts (Absolute Maximum Rating Charts)

Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 50Hz



Maximum Rating Charts (Spot-Film Rating Charts)

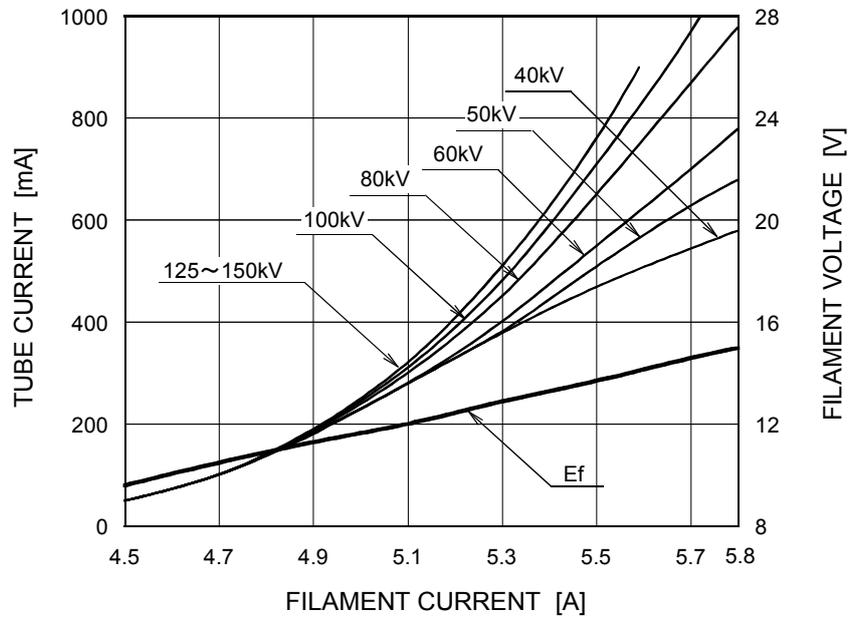
Conditions: Tube Voltage
Constant potential high-voltage generator
Stator Power Frequency 50Hz



Emission & Filament Characteristics

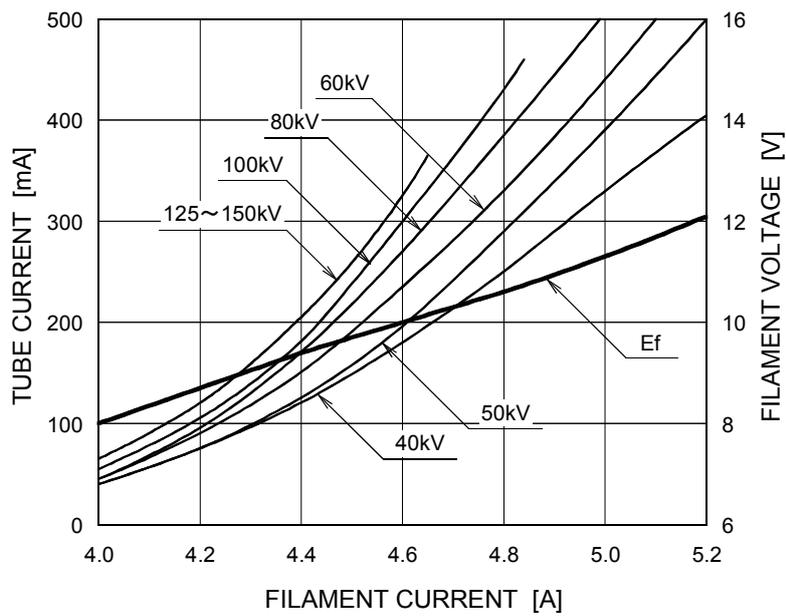
Constant potential high-voltage generator

Nominal Focal Spot Value: 1.2 ■



For Reference Only

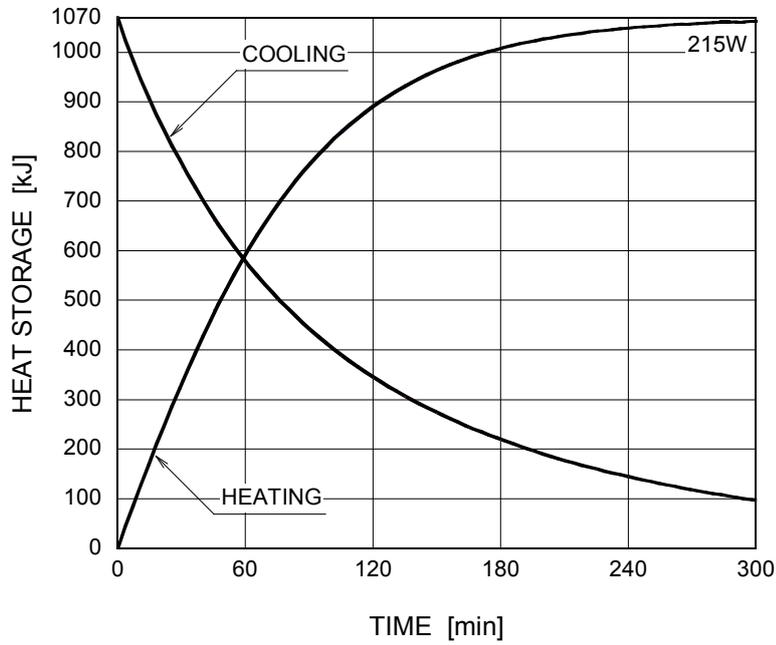
Nominal Focal Spot Value: 0.6 □



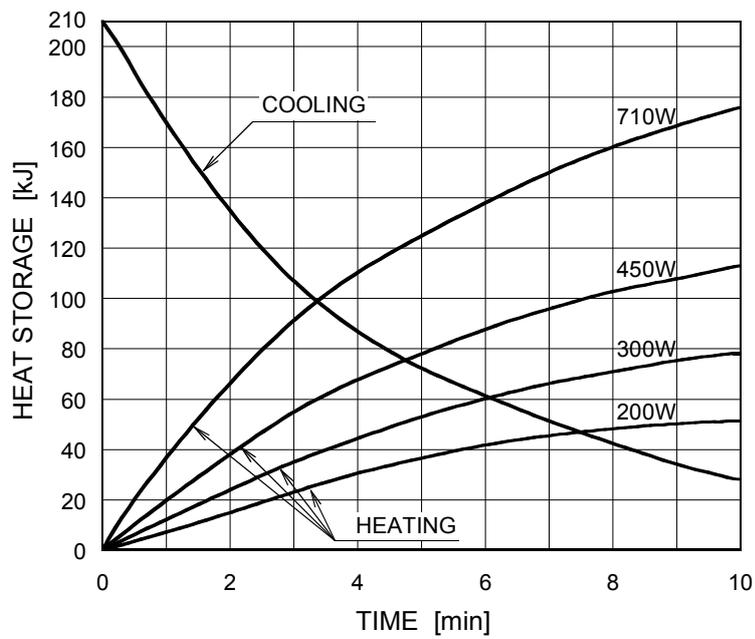
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Thermal Characteristics

X-ray Tube Assembly Heating / Cooling Curve



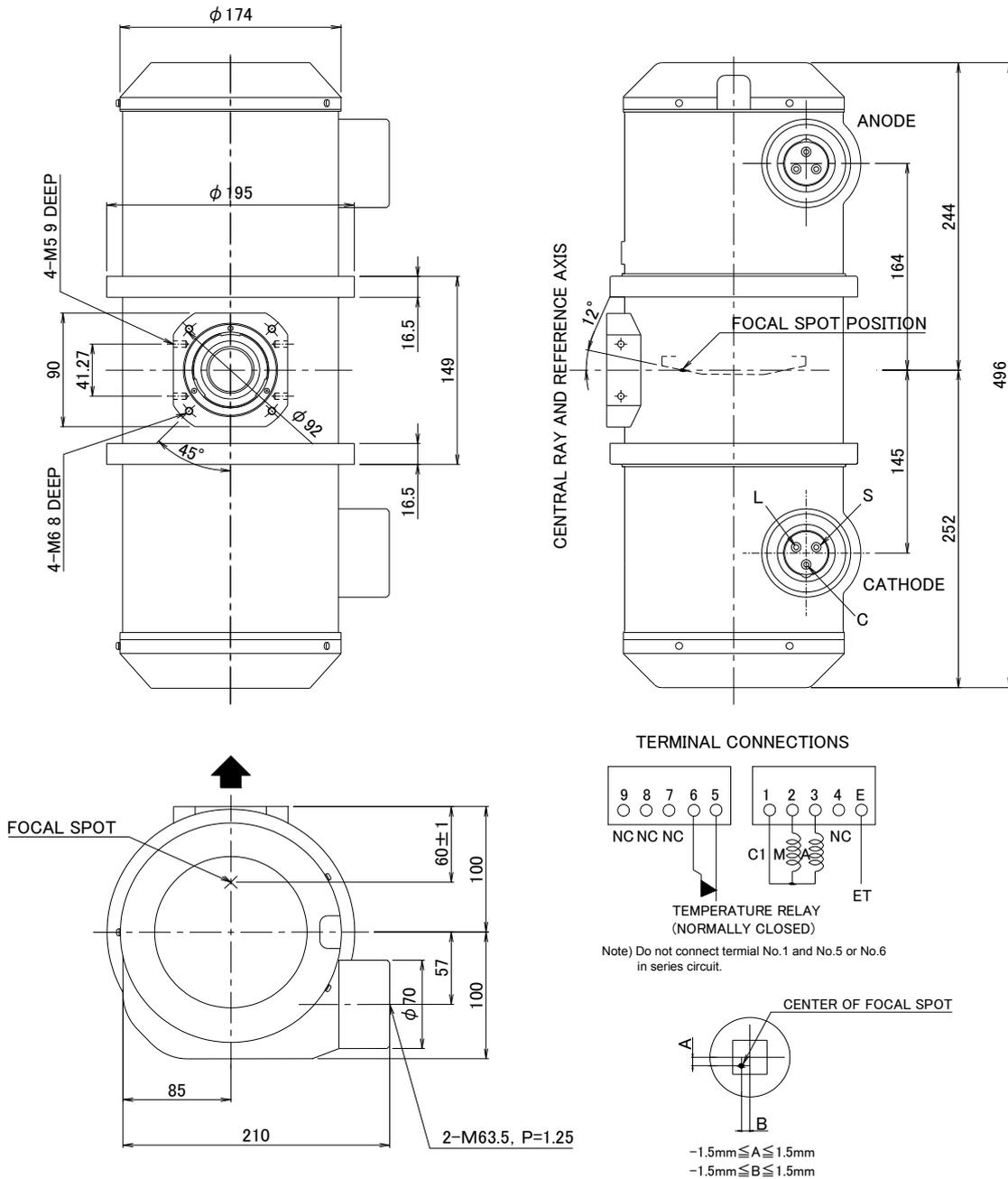
Anode Heating / Cooling Curve



The heating curves are showing examples of average input power to the anode in operation.

Dimensional Outline

Unit: mm



EXPLANATION OF SYMBOLS

- CATHODE TERMINAL
- C : COMMON
- L : LARGE FOCUS
- S : SMALL FOCUS

TERMINAL CONNECTIONS

- C1 : COMMON
- M : MAIN WINDING OF THE STATOR
- A : AUX. WINDING OF THE STATOR
- NC : NON-CONNECTION
- ET : EARTH TERMINAL

- ▲ : CENTRAL X-RAY ANODE & CATHODE TERMINAL : IEC60526 TYPE



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·The head office of Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Environmental Management System ISO14001.
·Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Quality Management Systems ISO9001 and ISO13485.
Product scope is referred to the following URL. <https://etd.canon/eng/company/quality.htm>.