

E7830X**Rotating Anode X-ray Tube Assembly**

- ◆ Compact X-ray tube assembly for CT scanner featuring extremely high cooling performance.
- ◆ Liquid metal lubricated bearings (LM bearings) is applied in the rotation system.
- ◆ All-metal extra-heavy anode disc is constructed with specially processed rhenium-tungsten-faced molybdenum alloy target.
- ◆ The anode heat content is 2840 kJ (4000 kHU) and the maximum anode heat dissipation rate is 10.2 kW.

General Data

IEC Classification (IEC60601-1:2005+A1:2012) Class I ME EQUIPMENT

Electrical:

Circuit:

High Voltage Generator	Constant Potential High-voltage Generator
Grounding	Center-grounded

Nominal X-ray Tube Voltage	135 kV
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Nominal Focal Spot Value:

Large Focus	1.4 × 1.4
Small Focus	0.9 × 0.7

Nominal Anode Input Power (at 4s):

Large Focus	48 kW
Small Focus	30 kW

Nominal CT Anode Input Power:

Large Focus	48 kW
Small Focus	26 kW

Nominal CT Scan Power Index (CTSPI):

Large Focus	44 kW
Small Focus	22 kW

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★The information contained herein may be changed without prior notice. It is therefore, advisable to contact to CETD before processing with the design of equipment incorporating this product.

Motor Ratings:

Stator: XS-AY

	1st Start-up	2nd Start-up	Stand-by	Boost-up from Stand-by	Scanning
Driven Frequency [Hz]	50	120	105	120	120
Input Power [W]	1500	500	350	950	500
Voltage [V]	130	168	120	200	168
Current [A]	15	7.5	6.0	9.0	7.5
Min. Speed Up [s]	5	15	6	9	-

Notes 1) To be obtained with 3-phase starter ST-7013 or equivalent.

2) These data are indicating standard values.

3) Anode keeps continuous rotation regardless X-ray output.

Anode Speed Minimum 6360 min⁻¹

Stator:

Type Three-phase

Each Winding Impedance 3.8 Ω

Resistance between Housing and Low Voltage Terminals Minimum 2 MΩ
(Measured by DC 500 V)

Heat Exchanger Input Power 360 W

Heat Exchanger Input Voltage Single-phase AC 200 V

Heat Exchanger Source Frequency 50/60 Hz

Normal Operating Range of the Housing Temperature 16 ~ 75 °C

Mode of Operation Intermittent

Envelope Current (135kV / 100mA) (Approx) 10 mA

Envelope Voltage (135kV / 100mA) 0 kV

Mechanical:

Dimensions	See Dimensional Outline.
Overall Length	493 mm
Maximum Diameter	213 mm
Target:	
Anode Angle	7 degrees
Diameter	140 mm
Construction	Rhenium-tungsten
Permanent Filtration	1.1 mm Al / 75 kV IEC60522:1999
Radiation Protection:	
X-ray Leakage	Maximum 0.87 mGy/h
Leakage Technique Factor	135 kV, 29.6 mA
X-ray Coverage:	
Longitudinal Direction of Tube Axis	Anode Side 3.3° Cathode Side 21°
Perpendicular direction of tube axis	± 27°
Weight:	
Tube Housing Unit	Approx. 41 kg
Heat Exchanger	Approx. 26 kg
High Voltage Receptacle	To Meet Requirements of IEC60526 Corrigendum1:2010
Cooling Method	Heat Exchanger
Position During Operation	± 30° with Respect to Tube Axis
Position During Shipping	Anode Facing Upward
G Proof in Gantry Rotation	Maximum $6.3 \times 9.8 \text{ m/s}^2$
Housing Model Number	XH-168

Absolute Maximum and Minimum Ratings

(At any time, these values must not be exceeded.)

Maximum X-ray Tube Voltage	135 kV
Between Anode (or Cathode) and Ground	67.5 kV
Minimum X-ray Tube Voltage	80 kV
Maximum X-ray Tube Current:	
Large Focus	400 mA
Small Focus	300 mA
Maximum Filament Current (25 kHz Maximum):	
Large Focus	5.2 A
Small Focus	5.2 A
Filament Voltage (25 kHz Maximum):	
Large Focus (At Maximum Filament Current 5.2 A)	9.7 ~ 13.2 V
Small Focus (At Maximum Filament Current 5.2 A)	10.5 ~ 14.4 V
Continuous Anode Input Power	4.0 kW (5.63 kHU/s)
Thermal Characteristics:	
Maximum Anode Heat Content	2840 kJ (4000 kHU)
Maximum Anode Heat Dissipation	10.2 kW (14.4 kHU/s)
Operating Anode Heat Dissipation	5.7 kW (8.03 kHU/s)
X-ray Tube Assembly Heat Content	3750 kJ (5280 kHU)
Nominal Continuous Input Power:	
With Heat Exchanger	4.0 kW (5.63 kHU/s)
Ambient Temperature	45 °C
Oil Temperature	80 °C

Peak Power Input Ratings:

Do not exceed these value in any anode heat content.

Exposure Time [sec]	Peak Power [kW]	
	Small Focal Spot	Large Focal Spot
4	30	48
10	29	43.5
20	27	40
30	26	37
40	25	36
100	15	20
300	0	0

Environmental Limits

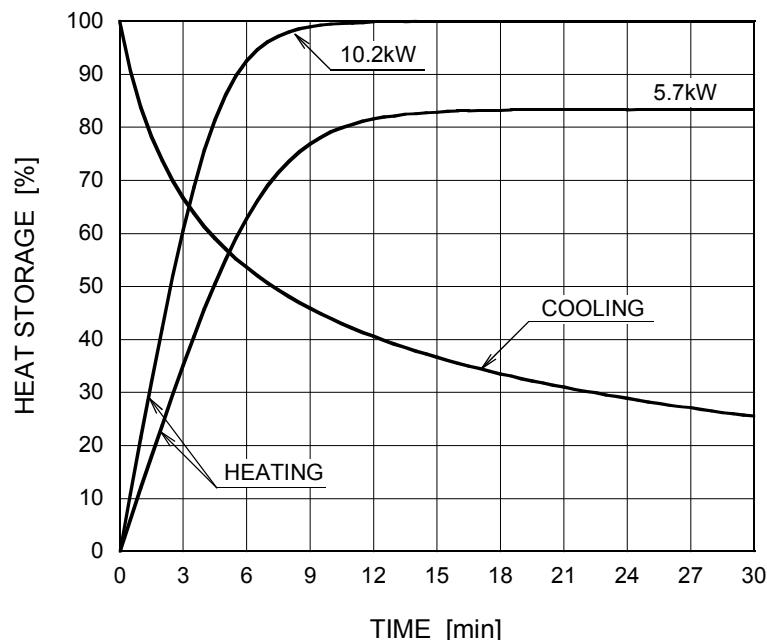
Operating Limits:

Temperature	18 ~ 45 °C
Humidity	30 ~ 80 % (no Condensation)
Atmospheric Pressure	70 ~ 106 kPa
Altitude.....	2000 m

Shipping and Storage Limits:

Temperature	-20 ~ 75 °C
Humidity	20 ~ 90 % (no Condensation)
Atmospheric Pressure	50 ~ 106 kPa

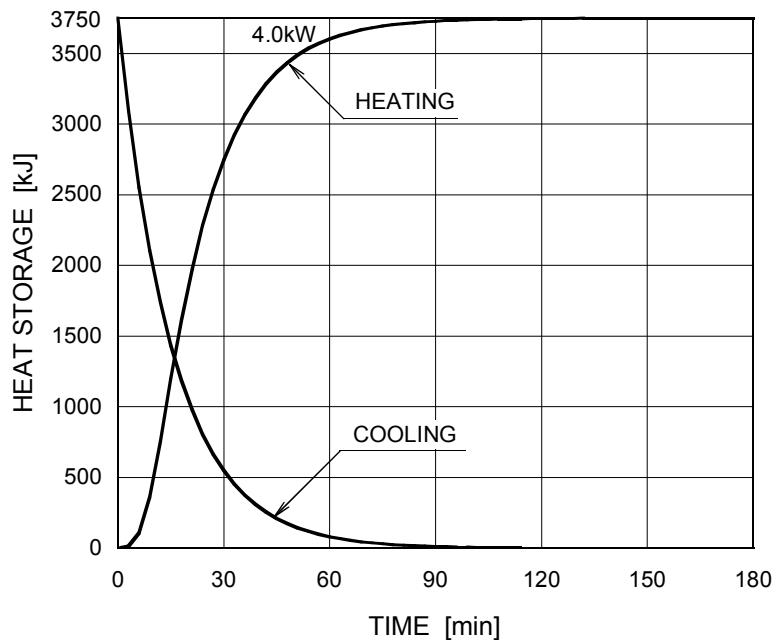
Anode Heating / Cooling Curve



Notes

1. Heat storage of the anode is calculated based on the anode thermal characteristics. This determines the X-ray input conditions for subsequent X-ray exposure. For specifying conditions, contact CETD.
2. To avoid the over-load, the OLP (overload protection) program should be used to restrict the X-ray input conditions. The X-ray tube assembly should not be used in systems which do not incorporate the OLP program.
When absolutely impossible to use a system which incorporate the OLP program, contact CETD for operating procedures.
3. Before you make the OLP program, contact CETD for the detail conditions.

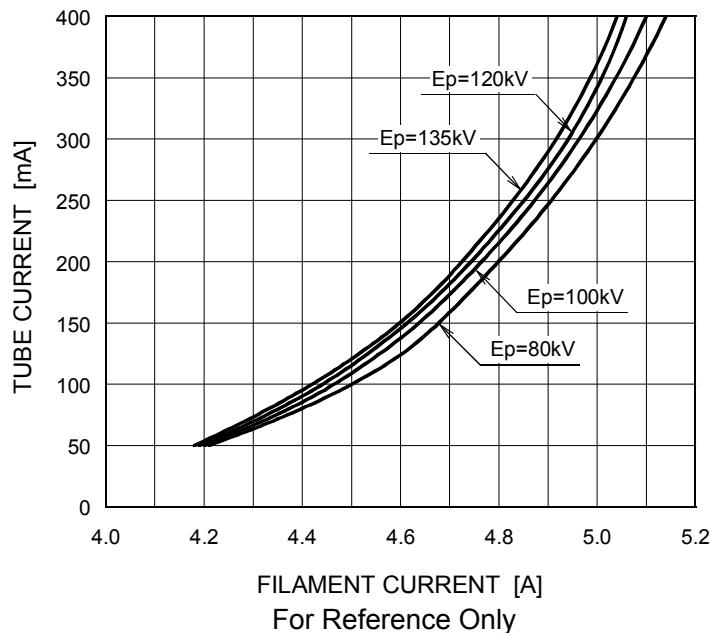
X-ray Tube Assembly Heating / Cooling Curve



Emission Characteristics

Large Focus ■

Ep: Tube Voltage

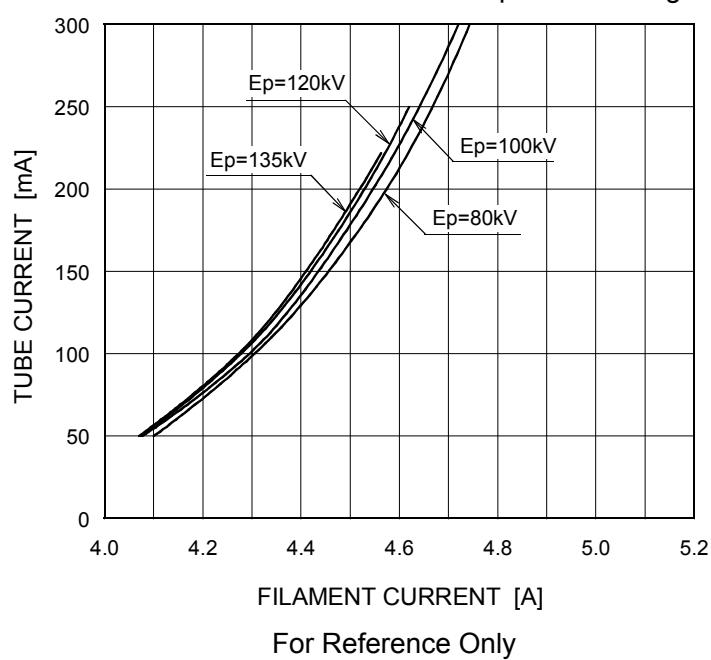


FILAMENT CURRENT [A]

For Reference Only

Small Focus □

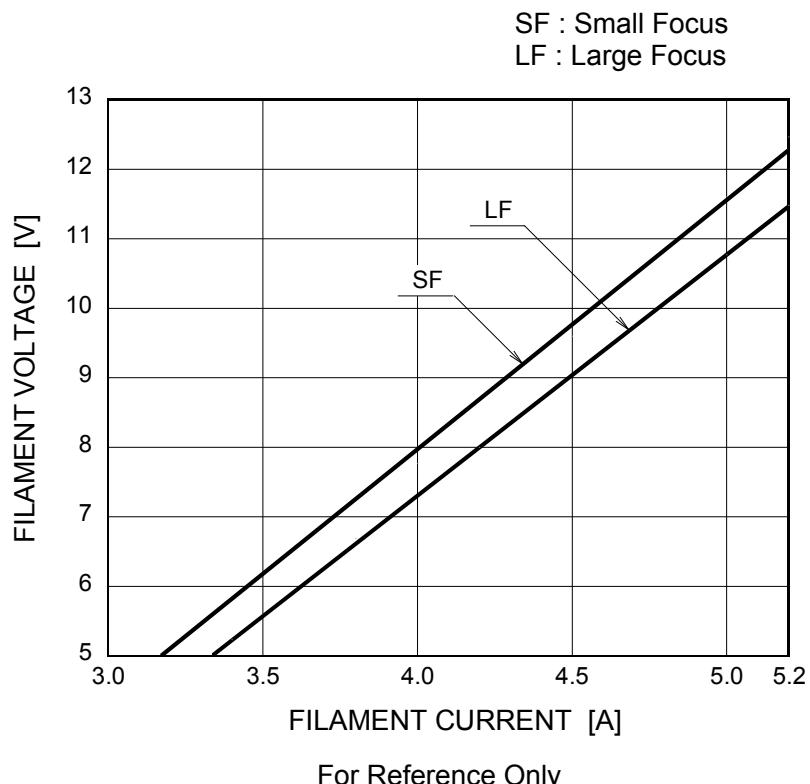
Ep: Tube Voltage



FILAMENT CURRENT [A]

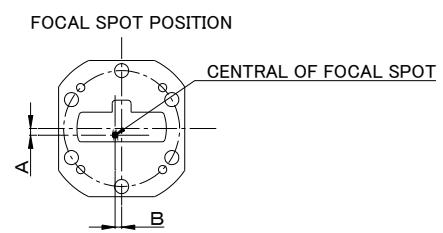
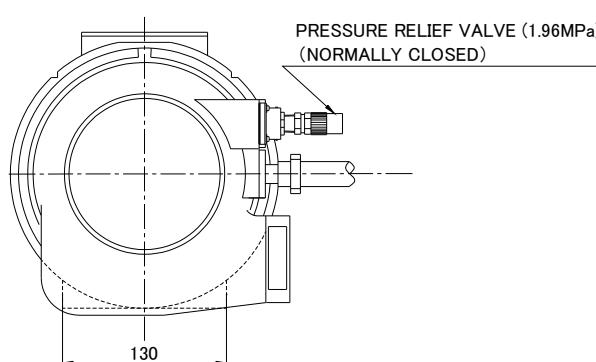
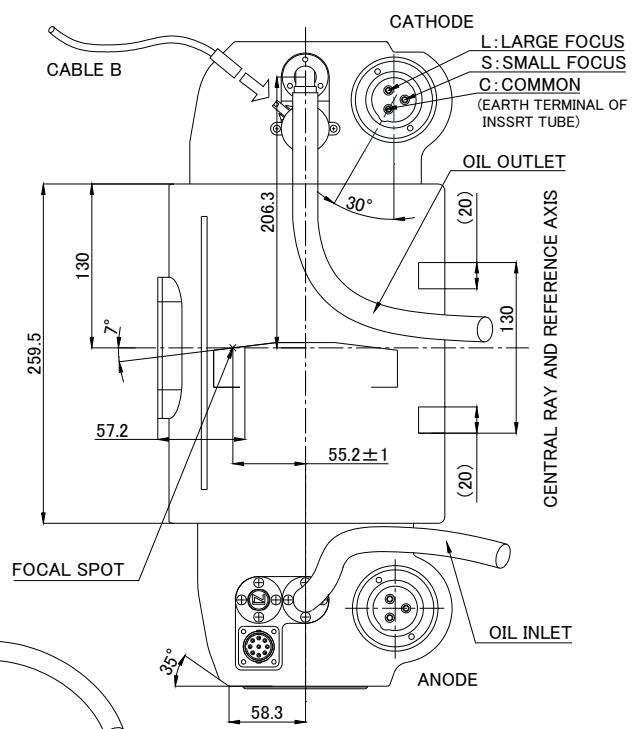
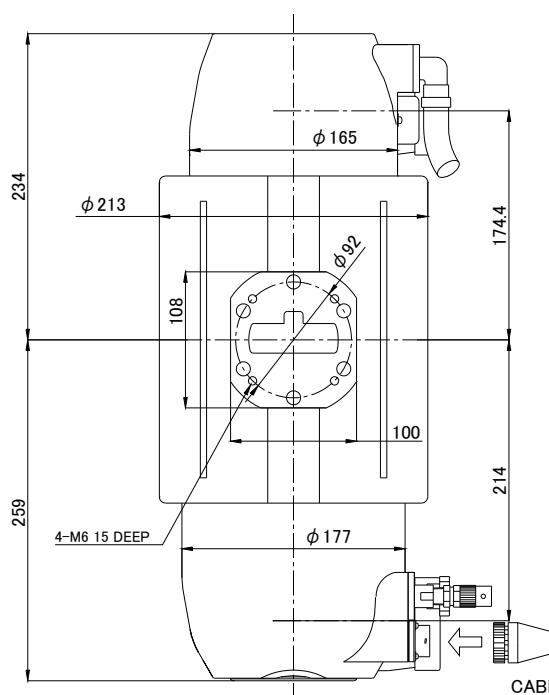
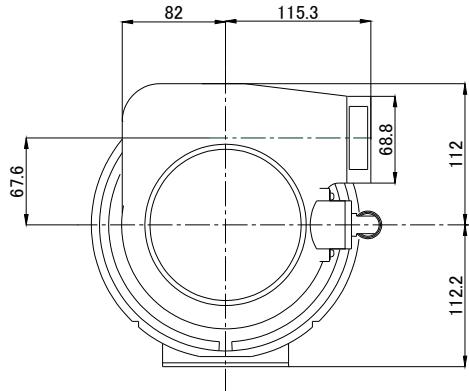
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Filament Characteristics



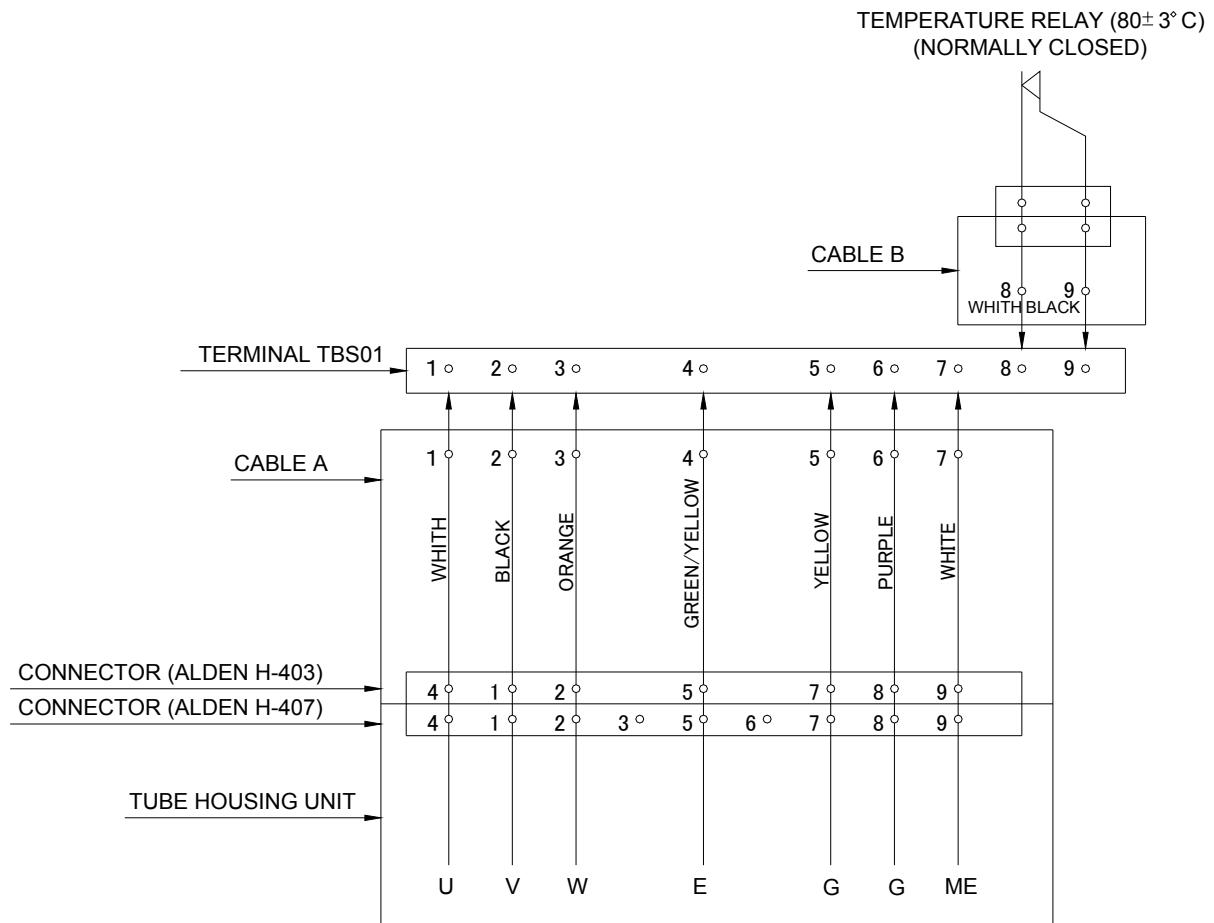
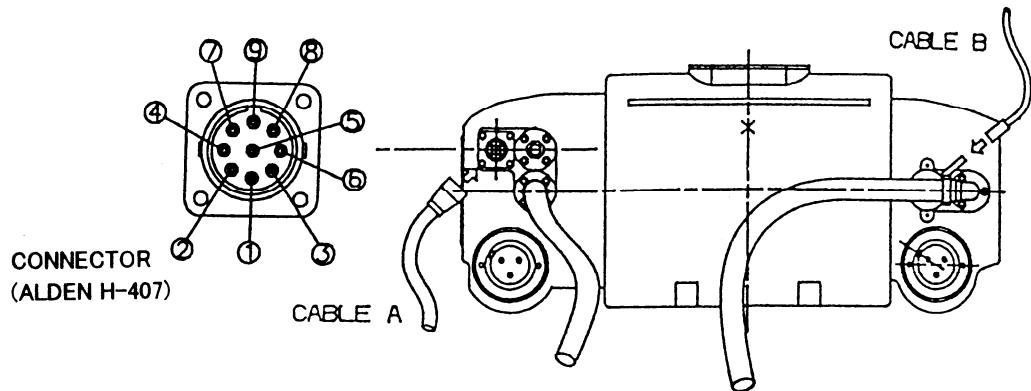
Dimensional Outline of Tube Housing Unit

Unit: mm



No Painting.
Oil hose length 2m.

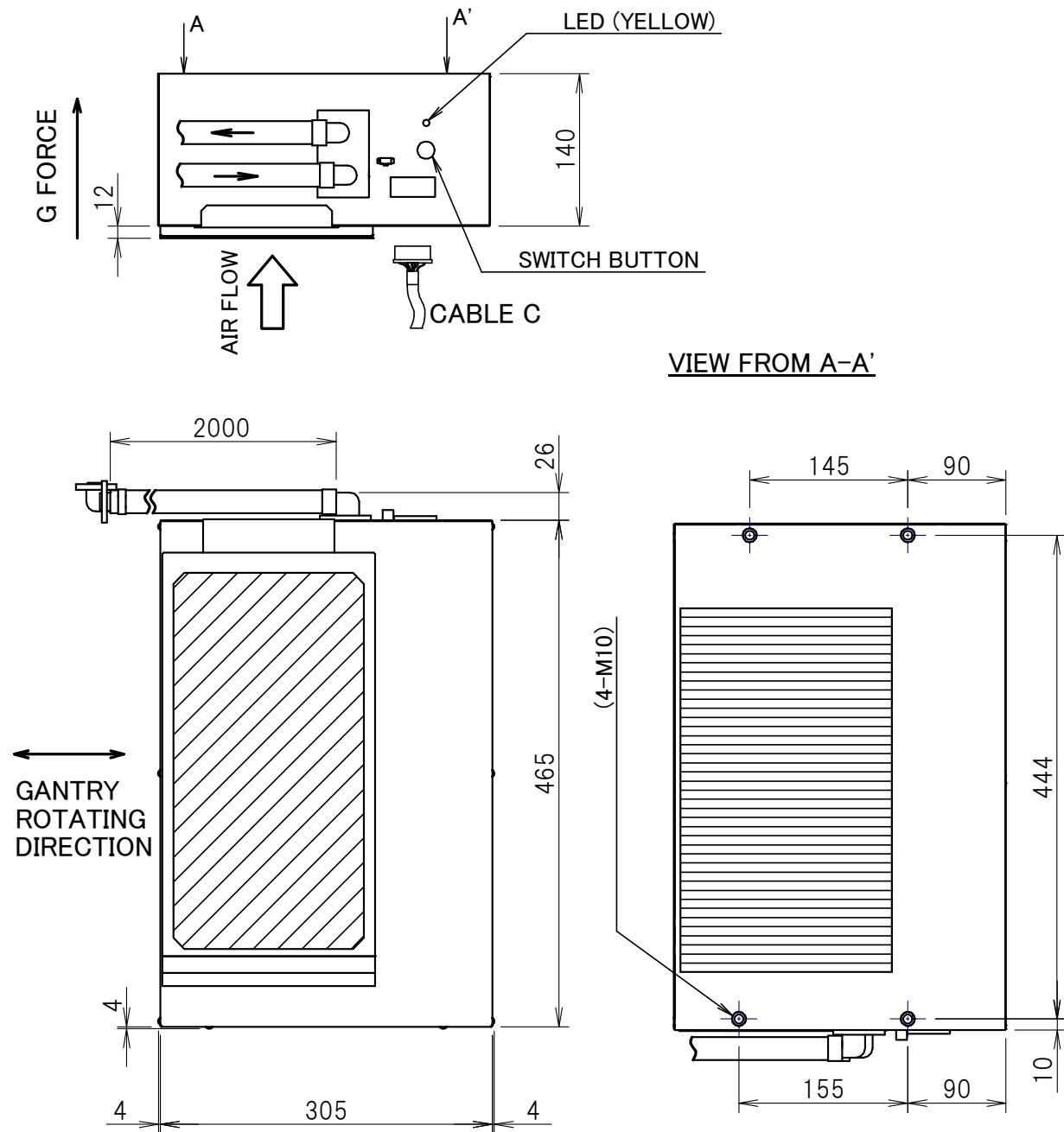
Terminal Connections of Tube Housing Unit



U : U PHASE WINDING OF THE STATOR COIL
 V : V PHASE WINDING OF THE STATOR COIL
 W : W PHASE WINDING OF THE STATOR COIL
 E : EARTH TERMINAL OF HOUSING ASS.
 G : GETTER TERMINAL
 ME : EARTH TERMINAL OF INSERT TUBE METAL ENVELOPE

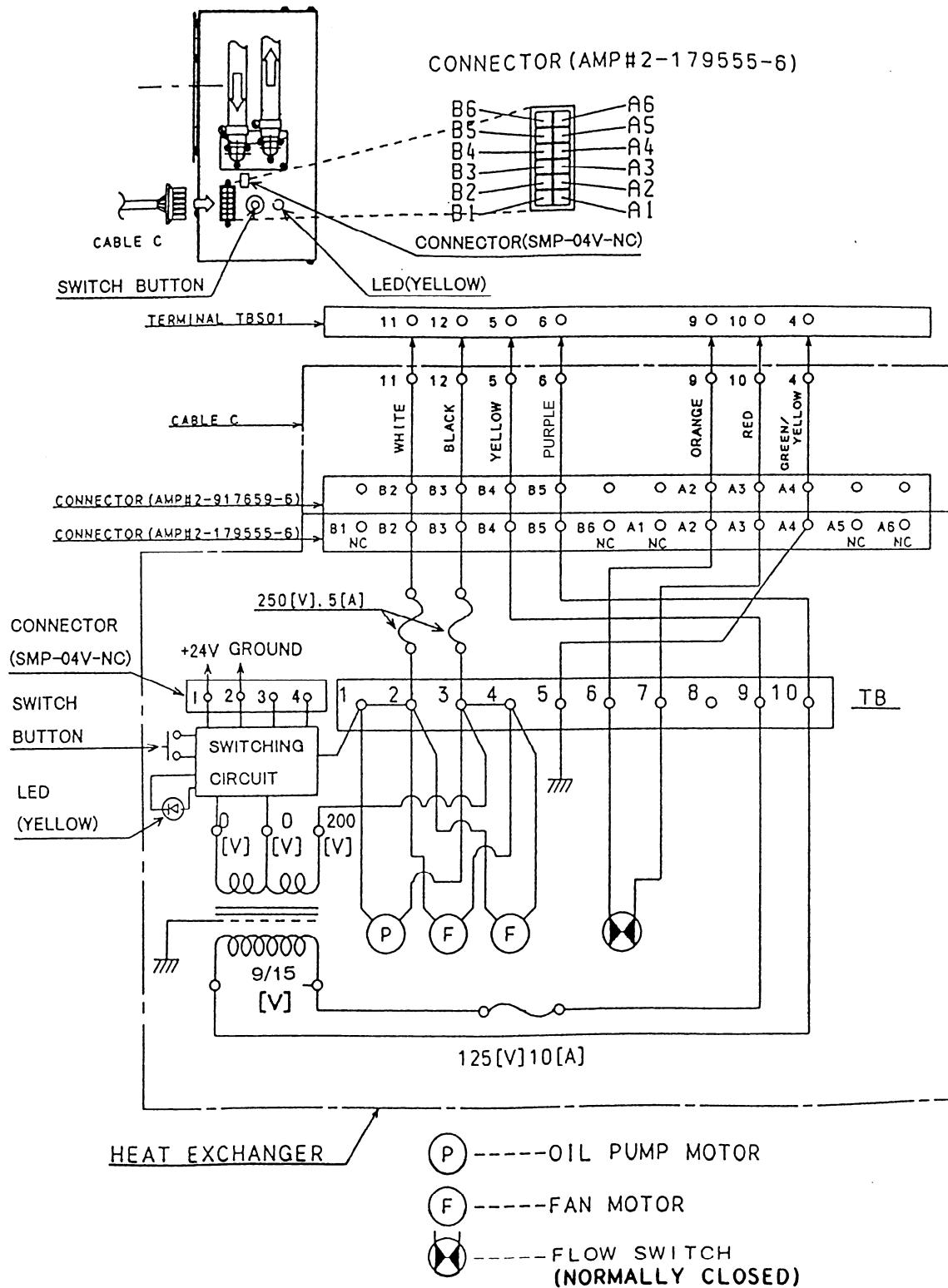
Dimensional Outline of Heat Exchanger

Unit: mm



PAIN COLOR: WHITE (Munsell N9.5)

Terminal Connections of Heat Exchanger





CANON ELECTRON TUBES & DEVICES CO., LTD.

Marketing Engineering Group, Sales Department

1385, Shimoishigami, Otawara-shi, Tochigi 324-8550, Japan

Tel: +81-287-26-6666 Fax: +81-287-26-6060

<https://etd.canon>

• The head office of Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Environmental Management System ISO14001.

• Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Quality Management Systems ISO9001 and ISO13485.

Product scope is referred to the following URL. <https://etd.canon/company/quality.htm>