

**INDUSTRIAL X-RAY TUBE  
I-225**

**X-ray Tube for Industrial Use**

- ◆ The X-ray tube I-225, which has focus 1.0, is designed for non destructive X-ray inspection.
- ◆ This tube can be used with Maximum 50 kV constant potential circuit of cathode grounded.

**General Data**

**Electrical:**

Circuit:

High Voltage Generator ..... Constant potential high-voltage generator  
 Grounding ..... Cathode and X-ray port grounded  
 Nominal X-ray Tube Voltage ..... 50 kV  
 Nominal Focal Spot Value ..... (\*) 1.0

(\*) Permissible Value: Refer to IEC60336/1982.

**Mechanical:**

Dimensions ..... See dimensional Outline  
 Overall Length ..... 160 mm  
 Maximum Diameter .....  $\phi$  40 mm  
 Target:  
 Angle ..... 20 degrees  
 Material ..... Tungsten  
 Inherent Filtration ..... Be 0.5 mm  
 X-ray Coverage (Angle) .....  $\phi$  320 mm at 600 mm distant from the focal spot  
 Weight (Approx.) ..... 400 g  
 Insulating Medium ..... Insulation Oil  
 Cooling Method ..... Oil immersed (60°C Max.) and convection oil cooling.  
 Tube Holding ..... Holding the mounting flange with 6-M4 screws

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**Absolute Maximum and Minimum Ratings**  
**(At any time, these values must not be exceeded.)**

Maximum X-ray Tube Voltage .....	50 kV
Minimum X-ray Tube Voltage .....	15 kV
Maximum X-ray Tube Current .....	5 mA
Maximum Filament Current .....	3.7 A
Filament Frequency Limit .....	0 ~ 20 kHz
Maximum Input Energy (Continuously) .....	150 W

## Environmental Limits

### Operating Limits (in dielectric oil):

Oil Temperature ..... 10 ~ 60 °C

Oil pressure ..... 70 ~ 140 kPa

### Shipping and Storage Limits:

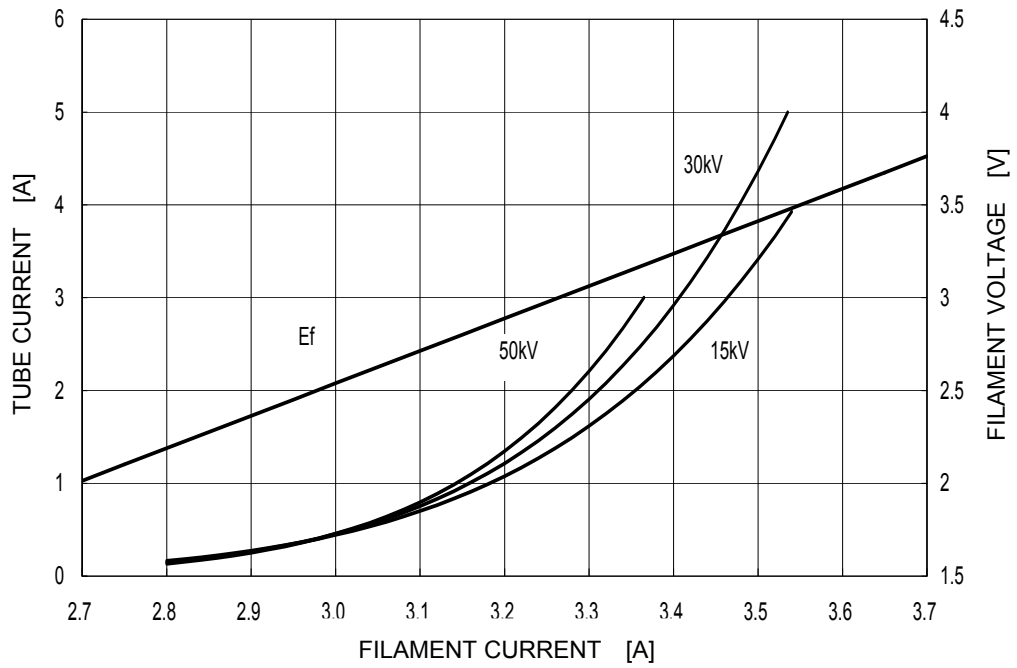
Temperature ..... -40 ~ 70 °C

Humidity ..... 10 ~ 90 %

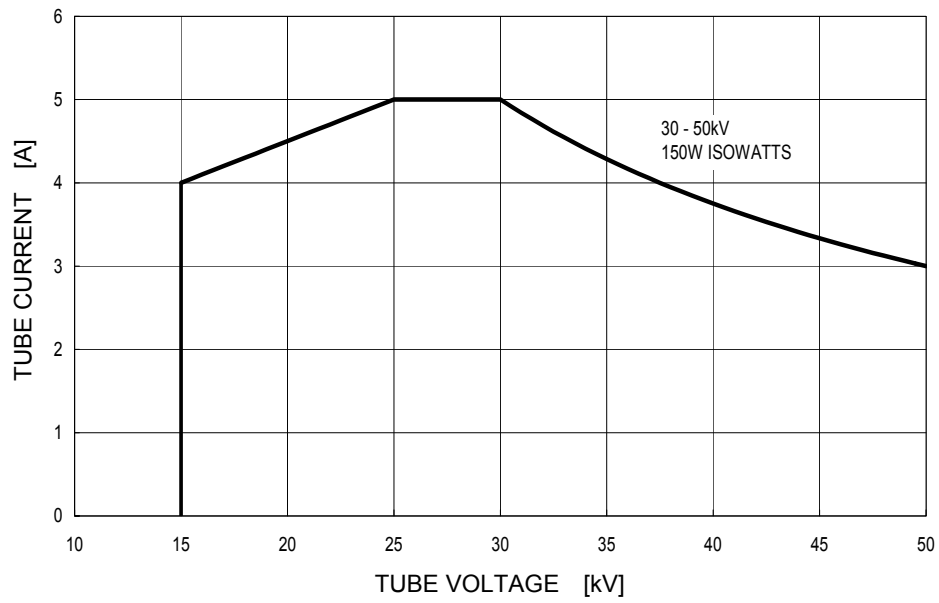
(No condensation)

Atmospheric Pressure ..... 50 ~ 106 kPa

### Emission & Filament Characteristics

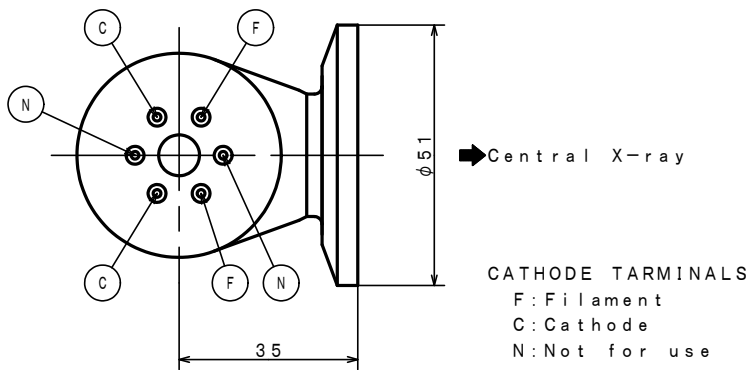
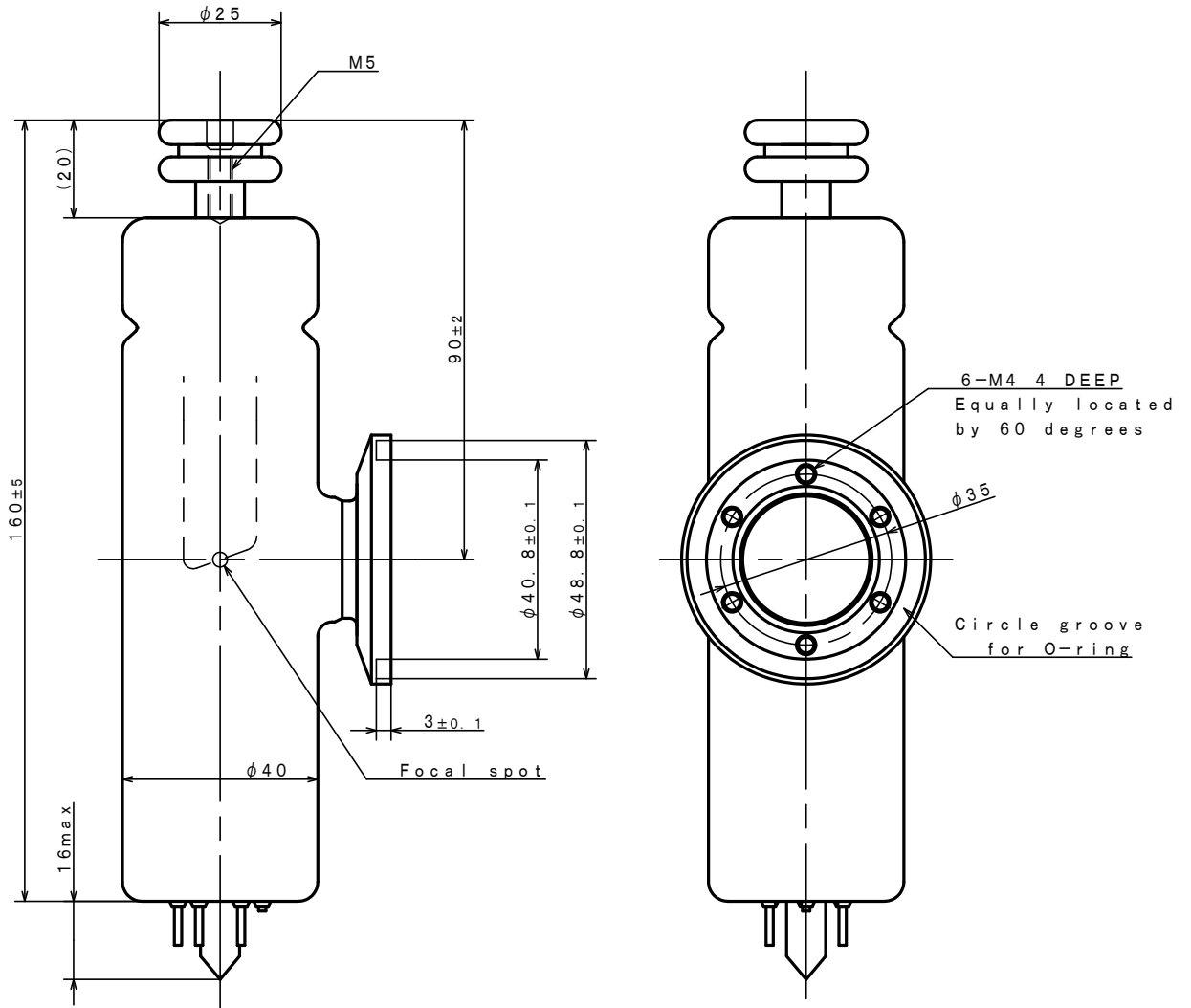


### Maximum Input (continuous)



# Dimensional Outline

Unit: mm





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·The head office of Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Environmental Management System ISO14001.  
·Canon Electron Tubes & Devices Co., Ltd. has been certified to meet all the requirements of Quality Management Systems ISO9001 and ISO13485.  
Product scope is referred to the following URL. <https://etd.canon/eng/company/quality.htm>.